



**Ready-to-connect, preassembled bleeding system with programmable control device for optimum cooling water treatment.**

- **Conductivity-dependent bleeding control**
- **Optional timer-controlled biocide metering**
- **Maintenance-free inductive conductivity measurement**
- **Forced recirculation according to VDI regulation 6022**
- **Real time module with 2 independent day and week clock timers**
- **High efficiency due to adjustable interlocking of simultaneous bleeding and biocide metering)**
- **Integrated acoustic alarm signal**
- **Simple, menu-assisted operation in plain text**
- **Definable access code**



#### **Cooling tower bleeding**

In a cooling tower, a continuous increase in the minerals dissolved in the water takes place due to the continual evaporation of the water (bleeding).

CoolPROTECT continually controls the conductivity and the bleeding grade of the cooling tower water.

If the measured value exceeds a preset upper limit W+, deconcentration of the water is introduced by transfer of water from the cooling circuit into the discharge channel.

The consequent reduction in the level of the cooling water is sensed by a level control device, which controls the introduction of fresh feed water. This supply of fresh feed water causes the concentration to decrease and the conductivity reduces.

If the conductivity now falls below a preset lower limiting value W- the deconcentration process is terminated.

The water in the cooling circuit continues to be subject to the process of salination. When the upper limiting value W+ is again reached, the deconcentration process restarts.

#### **Biocide metering**

Microbiological cultures form in the cooling water under conditions that are favourable to this phenomenon (high temperatures, high concentration of minerals).

In order to protect the system and preclude any health risks to humans, the cooling water circuit must be dosed with a germicide product at regular intervals.

With CoolPROTECT it is possible to carry out time-controlled biocide metering intervals. The duration of the metering and reaction time is arbitrary.

The bleeding controller is inhibited during the metering and reaction time. The current operating status is displayed on the screen in plain text.

You can also activate a pre-bleeding function. This means that if, when biocide dosing is triggered by the timer, the conductivity value is above the lower bleeding threshold (W), bleeding has priority over biocide dosing.

#### **Circulation control**

In order to act against contamination resulting from water circuits that are periodically deactivated, optional communication between CoolPROTECT and the cooling water system control system can be established. This control system independently activates the water circuit circulation pump even if the cooling tower is switched off. It then starts biocide dosing after a settable circulation time has passed.

**Technical data (conductivity measuring unit):**

Dimensions:	360 x 110 x 160 mm (w * d * h)
Ambient temperature:	max. 45° C
Weight:	approx. 4.8 kg
Power supply:	230 V AC, 15 VA 50/60 Hz
Protection type:	IP 65
Protection class:	III

**Control electronics**

Display unit:	Two-line, 16 digit LC Display
Control functions:	Conductivity controller Time control
Inputs:	<ul style="list-style-type: none"><li>– Conductivity probe, inductive</li><li>– Temperature sensor, conductivity</li><li>– Enable contact</li></ul>
Outputs:	<ul style="list-style-type: none"><li>– Change-over contact for alarms</li><li>– Acoustic alarm, 24 V AC (buzzer)</li><li>– Change-over contact for bleeding</li><li>– Change-over contact for biocide control</li><li>– Potential-free changeover contact for pre-circulation (cooling water circulation pump)</li></ul>

**Conductivity measurement:**

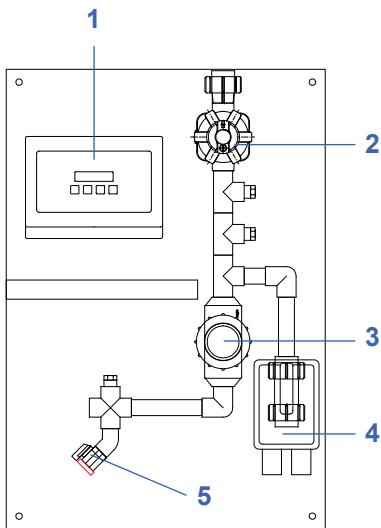
Measuring range:	0 - 3000 µS/cm in steps of 1 µS/cm
Accuracy:	±10% of the set conductivity value < 3000 µS/cm (We recommend that the devices are operated above 150 µS/cm)
Repeatability:	Amplitude fluctuation max. ± 2.5% of the set value
Timing:	Real time clock with battery buffer (lifetime > 10 years)

**Notice:** To guarantee the newest state of our products, we reserve the rights for single technical changes.



**Ordering data:**

Article	Material-No.
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**CoolPROTECT basic system**

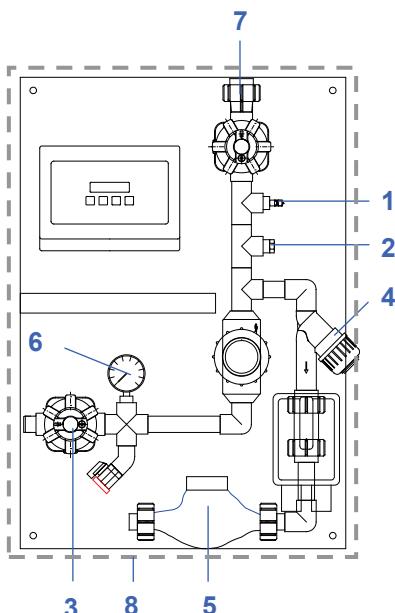
Bleeding unit CoolPROTECT  
with integrated timer for biocide metering pre-assembled  
on a mounting plate (500 x 720 mm)

on request

Bleeding unit CoolPROTECT  
with integrated timer for biocide metering and pre-  
circulation  
pre-assembled on a mounting plate (500 x 720 mm)

on request

Extent of supply: CoolProtect conductivity measuring  
unit (1)  
Manual diaphragm valve (2)  
Conductivity measuring probe (3)  
Motor driven ball cock 230 V (4)  
Test portion cock (5)



**CoolPROTECT options**

on request

**Option 1** Metering valve 1 for biocide metering, ready-assembled

**Option 2** Metering valve 2 for metering of a 2nd biocide or a  
anticorrosive, ready-assembled

**Option 3** Manual diaphragm valve on inlet side

**Option 4** Filter in front of drain valve, DN 20, PVC, 0.5 mm

**Option 5** Contact water meter with pulse output 1 pulse/liter

**Option 6** Manometer 0-10 bar

**Option 7** Orifice (-30 %), on outlet side

**Option 8** Unit in a GFK cabinet with heating

**Option 9** Components for biocide metering (see page 4)

**Article****Material-No.**

**Components for biocide metering**  
for self installation by the customer  
For removal of standard original containers  
10-60 liter.

on request

*Existing of:*

1 diaphragm metering pump EMP II E60

1 wall bracket for metering pump EMP II

1 suction pipe D16, length: 750 mm

1 suction pipe adapter

5 m PE-hose 4/6 mm (ID/AD)

**Components for biocide metering (degassing products)** for self installation by the customer  
For removal of standard original containers  
10-60 liter.

on request

*Existing of:*1 self-venting diaphragm piston pump  
EMP KKS E60

1 wall bracket for metering pump EMP KKS

1 suction pipe D32, length: 750 mm  
with return connection

1 suction pipe adapter

5 m PTFE-hose 4/6 mm (ID/AD)



<b>Article</b>	<b>Material-No.</b>
<b>Metering unit for biocide metering 75 liter</b> Ready for connection metering unit	on request
<i>Existing of:</i>	
1 diaphragm metering pump EMP II E60 mounted on a container	
1 metering product container PE, 75 l, Ø 460 mm, height 630 mm	
1 suction pipe assembled and connected	
1 level switch with level pre-warning and empty signal assembled and connected	
5 m PE-hose 4/6 mm (ID/AD)	
 <b>Metering unit for biocide metering 75 liter (for degassing products)</b> Ready for connection metering unit	on request
<i>Existing of:</i>	
1 self-venting diaphragm piston pump EMP KKS E60	
1 metering product container PE, 75 l, Ø 460 mm, height 630 mm	
1 suction pipe assembled and connected	
1 level switch with level pre-warning and empty signal assembled and connected	
5 m PTFE-hose 4/6 mm (ID/AD)	



Article	Material-No.
	
CoolPROTECT control unit	255159
CoolPROTECT incl. timer for biocide metering	255155
CoolPROTECT incl. timer and pre-circulation	255166
	
Conductivity measuring probe, PP, with counter nut and cable 3 m with plug	287407
Conductivity measuring probe, PP, with counter nut and cable 6 m with plug	287408
	
Adapter PP for conductivity measuring probe CoolProtect to be installed in PVC flow fitting	38740131
O-ring EPDM 25.8 x 3.53	417001981